UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, D.C. 20549

FORM 8-K

CURRENT REPORT

PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

DATE OF REPORT (DATE OF EARLIEST EVENT REPORTED) October 7, 2010

NORDSTROM, INC.

(EXACT NAME OF REGISTRANT AS SPECIFIED IN ITS CHARTER)

WASHINGTON (STATE OR OTHER JURISDICTION OF INCORPORATION) 001-15059 (COMMISSION FILE NUMBER) 91-0515058 (I.R.S. EMPLOYER IDENTIFICATION NO.)

1617 SIXTH AVENUE, SEATTLE, WASHINGTON (ADDRESS OF PRINCIPAL EXECUTIVE OFFICES) 98101 (ZIP CODE)

REGISTRANT'S TELEPHONE NUMBER, INCLUDING AREA CODE (206) 628-2111

INAPPLICABLE

(FORMER NAME OR FORMER ADDRESS IF CHANGED SINCE LAST REPORT)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2 below):

□ Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

□ Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

Dere-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

ITEM 7.01 REGULATION FD DISCLOSURE

On October 7, 2010, Nordstrom, Inc. issued a press release announcing its preliminary September 2010 sales. A copy of this press release is attached as Exhibit 99.1.

ITEM 9.01 FINANCIAL STATEMENTS AND EXHIBITS

99.1 Nordstrom September 2010 Preliminary Sales Release, dated October 7, 2010.

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

NORDSTROM, INC.

By: /s/ Robert B. Sari

Robert B. Sari Executive Vice President, General Counsel and Corporate Secretary

Dated: October 7, 2010

EXHIBIT INDEX

DESCRIPTION

EXHIBIT NUMBER

99.1 Nordstrom September 2010 Preliminary Sales Release, dated October 7, 2010.

INVESTOR CONTACT:

Sandy Fabre Nordstrom, Inc. (206) 233-6563

MEDIA CONTACT:

Colin Johnson Nordstrom, Inc. (206) 373-3036

Nordstrom Reports September Sales

SEATTLE, Wash. (October 7, 2010) – Nordstrom, Inc. (NYSE: JWN) today reported a 7.5 percent increase in same-store sales for the five-week period ended October 2, 2010 compared with the five-week period ended October 3, 2009. Preliminary total retail sales of \$810 million for September 2010 increased 12.5 percent compared with total retail sales of \$720 million for the same period in fiscal 2009.

Quarter-to-date same-store sales increased 7.0 percent compared with the same period in fiscal 2009. Preliminary quarter-to-date total retail sales of \$1.43 billion increased 13.0 percent compared with total retail sales of \$1.26 billion for the same period in fiscal 2009.

Year-to-date same-store sales increased 9.3 percent compared with the same period in fiscal 2009. Preliminary year-to-date total retail sales of \$5.83 billion increased 14.1 percent compared with total retail sales of \$5.11 billion for the same period in fiscal 2009.

SALES RECORDING

To hear Nordstrom's pre-recorded September sales message, please dial (402) 220-6036. This recording will be available for one week.

SEPTEMBER SALES RESULTS

IORDSTROM

FOR IMMEDIATE RELEASE

October 7, 2010

(unaudited; \$ in millions)

		Total Retail Sales					Same-store Sales				
	Fiscal 2010		Fiscal 2009		% Increase	<u>Total</u>	Full-line Stores	Direct	Multi-channel (Full-line Stores and Direct)	Rack Stores	
September	\$	810	\$	720	12.5%	7.5%	9.0%	14.8%	9.5%	(0.9%)	
Quarter-to-date	\$	1,425	\$	1,261	13.0%	7.0%	8.5%	10.8%	8.7%	(2.4%)	
Year-to-date	\$	5,832	\$	5,112	14.1%	9.3%	9.4%	29.7%	10.9%	(0.3%)	
	10/2/10		10/3/09								
Number of stores											
Full-line		115		112							
Rack and other		85		67							
Total		200	_	179							
Gross square footage	23	,687,000	22	2,595,000							

EXPANSION UPDATES

In September, the company opened four Nordstrom Rack stores at Renaissance Center in Durham, N.C.; Brentwood Square in St. Louis, Mo.; University Commons in Boca Raton, Fla.; and Chicago Avenue in Chicago, Ill.

Today, Nordstrom opens a Nordstrom Rack in the Walter's Crossing neighborhood in Tampa, Fla. Additionally in October, Nordstrom plans to open two Nordstrom Rack stores at Lakewood Center in Lakewood, Calif. and Burbank Empire Center in Burbank, Calif. Nordstrom also plans to relocate its Northtown Mall Nordstrom Rack in Spokane, Wash. to Spokane Valley Plaza in Spokane Valley, Wash.

FUTURE REPORTING DATES

Nordstrom's planned financial release calendar for the next three months currently includes:

October Sales Release Third Quarter Earnings Release November Sales Release December Sales Release Thurs., November 4, 2010 Mon., November 15, 2010 Thurs., December 2, 2010 Thurs., January 6, 2011

ABOUT NORDSTROM

Nordstrom, Inc. is one of the nation's leading fashion specialty retailers, with 200 stores located in 28 states. Founded in 1901 as a shoe store in Seattle, today Nordstrom operates 115 full-line stores, 82 Nordstrom Racks, two Jeffrey boutiques and one clearance store. Nordstrom also serves customers through its online presence at <u>www.nordstrom.com</u> and through its catalogs. Nordstrom, Inc.'s common stock is publicly traded on the NYSE under the symbol JWN.

Certain statements in this news release contain or may suggest "forward-looking" information (as defined in the Private Securities Litigation Reform Act of 1995) that involve risks and uncertainties, including, but not limited to, the company's planned store openings and trends in company operations. Such statements are based upon the current beliefs and expectations of the company's management and are subject to significant risks and uncertainties. Actual future results may differ materially from historical results or current expectations depending upon factors including but not limited to: the impact of deteriorating economic and market conditions and the resultant impact on consumer spending pattern; our ability to respond to the business environment and fashion trends; our ability to safeguard our brand and reputation; effective inventory management; efficient and proper allocation of our capital resources; successful execution of our store growth strategy including the timely completion of construction associated with newly planned stores, relocations and remodels, all of which may be impacted by the financial health of third parties; our compliance with applicable banking and related laws and regulations impacting our ability to extend credit to our customers; trends in personal bankruptcies and bad debt write-offs; availability and cost of credit; impact of the current regulatory environment and financial system reforms; changes in interest rates; disruptions in our supply chain; our ability to maintain our relationships with vendors and developers who may be experiencing economic difficulties; the geographic locations of our stores; our ability to maintain relationships with our employees and to effectively train and develop our future leaders; our compliance with information security and privacy laws and regulations, employment laws and regulations and other laws and regulations applicable to us; successful execution of our information technology strategy; successful execution of our multi-channel strategy; risks related to fluctuations in world currencies; public health concerns and the resulting impact on consumer spending patterns, supply chain, and employee health; weather conditions and hazards of nature that affect consumer traffic and consumers' purchasing patterns; the effectiveness of planned advertising, marketing and promotional campaigns; our ability to control costs; and the timing and amounts of any share repurchases, if any, by the company. Our SEC reports, including our Form 10-K for the fiscal year ended January 30, 2010, and our Form 10-Q for the fiscal quarters ended May 1, 2010 and July 31, 2010, contain other information on these and other factors that could affect our financial results and cause actual results to differ materially from any forward-looking information we may provide. The company undertakes no obligation to update or revise any forward-looking statements to reflect subsequent events, new information or future circumstances.

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